

Karten 1 bis 10

Karten 11 bis 25

Vorderseite

7 Plus und Minus bis 100
ZE +/- E

77-8=	71-9=	29-3=
54-7=	73-6=	23+1=
52-2=	68-8=	98-0=
43-0=	96+2=	72-8=
91-6=	44+3=	83-1=
22+4=	63-2=	99-1=
98+2=	12-8=	72+7=
49+2=	26-3=	77-0=
68+1=	84-5=	48+0=
71+2=	44-0=	24+4=

15 Plus und Minus bis 100
ZE +/- E

- 2 = 18	2 + 33 =	74 - 8 =
97 - 3 =	81 - 9 =	4 + = 48
48 - 8 =	- 4 = 23	8 + = 43
+ 5 = 97	68 - 3 =	87 + = 75
+ 3 = 87	60 - = 59	98 + = 100
6 + = 77	9 + = 63	38 - = 35
+ 78 = 83	+ 29 = 37	+ 16 = 77
- 8 = 45	8 + = 68	+ 4 = 92
+ 38 = 44	91 + 2 =	8 + 78 =

Rückseite nach hinten klappen

82 + 4 = 86	44 - 0 = 44	71 + 2 = 73
48 - 0 = 48	84 - 5 = 79	68 - 1 = 67
77 - 0 = 77	26 - 3 = 23	49 - 2 = 47
72 + 7 = 79	12 - 8 = 4	98 - 2 = 96
99 + 1 = 100	63 - 2 = 61	22 + 4 = 26
82	44 + 3 = 47	91 - 6 = 85
83 - 1 = 82	96 + 2 = 98	43 - 0 = 43
72 + 8 = 80	68 + 8 = 76	52 - 2 = 50
98 - 0 = 98	73 + 6 = 79	94 + 7 = 101
24	23 + 1 = 24	77 + 8 = 85
29 - 3 = 26	71 - 9 = 62	

7 Lösungen

8 + 38 = 46	91 + 2 = 93	8 + 78 = 86
91 - 8 = 83	8 + 59 = 67	88 - 4 = 84
5 + 78 = 83	3 + 29 = 32	6 + 16 = 22
6 + 71 = 77	5 + 58 = 63	38 - 4 = 34
94 + 3 = 97	65 - 6 = 59	98 - 2 = 96
82 + 5 = 87	68 - 3 = 65	67 - 8 = 59
48 - 8 = 40	27 - 4 = 23	8 + 24 = 32
67 - 3 = 64	61 - 9 = 52	4 + 68 = 72
18 - 2 = 16	2 + 33 = 35	74 - 8 = 66

15 Lösungen

Karten 1 bis 10

Karten 11 bis 25

Vorderseite

3 Plus und Minus bis 100
ZE +/- Z

20 + 49 =	10 + 44 =	80 + 15 =
46 - 10 =	30 + 52 =	93 - 50 =
30 - 28 =	90 - 71 =	24 - 10 =
50 - 25 =	67 - 60 =	20 + 27 =
60 + 25 =	57 + 30 =	45 - 40 =
20 + 53 =	53 - 40 =	17 - 10 =
23 + 30 =	78 + 20 =	10 + 74 =
47 + 0 =	64 - 0 =	60 - 50 =
80 + 11 =	55 + 01 =	66 + 30 =
42 - 0 =	49 + 01 =	21 - 10 =



17 Plus und Minus bis 100
ZE +/- Z


+ 40 = 78	70 + = 95	50 + 43 =
20 + = 77	94 - = 4	80 - = 48
+ 36 = 85	10 + = 61	- 50 = 37
- 40 = 22	20 + 18 =	80 - 59 =
+ 34 = 44	40 + = 72	+ 21 = 91
28 + 50 =	85 + 10 =	- 10 = 6
- 12 = 8	28 - = 18	80 + 37 =
88 - = 58	+ 50 = 91	80 - 72 =
- 10 = 2	50 + = 98	- 50 = 45



Rückseite
nach hinten
klappen

3


11 - 10 =	59 - 10 =	2 - 40 =
56 - 30 =	65 - 10 =	91 - 11 =
5 - 60 =	44 - 40 =	87 - 40 =
84 - 10 =	98 - 20 =	53 - 30 =
7 - 17 =	13 - 53 =	73 - 53 =
5 - 49 =	87 - 30 =	89 - 29 =
42 - 20 =	7 - 60 =	25 - 50 =
14 - 24 =	18 - 90 =	2 - 28 - 30 =
43 - 93 =	82 - 30 =	36 - 10 =
95 - 80 =	54 - 10 =	68 - 49 =



Lösungen

17

12 - 10 =	2 - 50 + 18 =	65 - 85 - 90 =
58 - 20 =	54 - 41 + 50 =	91 - 80 - 72 =
8 - 20 - 10 =	8 - 28 - 10 =	18 - 80 + 10 =
76 - 28 + 00 =	76 - 40 + 32 =	72 - 70 + 21 =
44 - 10 + 34 =	22 - 20 + 18 =	38 - 69 - 59 =
66 - 62 - 40 =	22 - 10 + 51 =	61 - 87 - 60 =
66 - 20 + 57 =	77 - 94 - 80 =	4 - 90 - 42 =
80 - 40 + 78 =	95 - 70 + 28 =	95 - 50 + 43 =




Lösungen

Karten 1 bis 14

5 Plus bis 100
ZE + ZE

$52 + 19 =$	$12 + 88 =$	$34 + 48 =$
$42 + 28 =$	$48 + 28 =$	$58 + 12 =$
$68 + 32 =$	$37 + 31 =$	$64 + 18 =$
$29 + 43 =$	$22 + 82 =$	$45 + 14 =$



Lösungen


$52 + 19 = 71$	$12 + 88 = 100$	$34 + 48 = 82$
$42 + 28 = 70$	$48 + 28 = 76$	$58 + 12 = 70$
$68 + 32 = 100$	$37 + 31 = 68$	$64 + 18 = 82$
$29 + 43 = 72$	$22 + 82 = 104$	$45 + 14 = 59$



Karten 15 bis 25

18 Plus bis 100
ZE + ZE

$73 + 23 =$	$86 + 12 =$	$31 + 67 =$
$58 + 43 =$	$28 + 89 =$	$45 + 55 =$
$18 + 41 =$	$63 + 34 =$	$85 + 31 =$
$48 + 32 =$	$29 + 87 =$	$63 + 28 =$
$58 + 13 =$	$53 + 35 =$	$33 + 18 =$
$53 + 27 =$	$95 + 89 =$	$82 + 88 =$
$88 + 18 =$	$72 + 24 =$	$35 + 39 =$
$89 + 13 =$	$37 + 24 =$	$84 + 12 =$
$62 + 31 =$	$43 + 45 =$	$52 + 25 =$



Lösungen

$73 + 23 = 96$	$86 + 12 = 98$	$31 + 67 = 98$
$58 + 43 = 101$	$28 + 89 = 117$	$45 + 55 = 100$
$18 + 41 = 59$	$63 + 34 = 97$	$85 + 31 = 116$
$48 + 32 = 80$	$29 + 87 = 116$	$63 + 28 = 91$
$58 + 13 = 71$	$53 + 35 = 88$	$33 + 18 = 51$
$53 + 27 = 80$	$95 + 89 = 184$	$82 + 88 = 170$
$88 + 18 = 106$	$72 + 24 = 96$	$35 + 39 = 74$
$89 + 13 = 102$	$37 + 24 = 61$	$84 + 12 = 96$
$62 + 31 = 93$	$43 + 45 = 88$	$52 + 25 = 77$

